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Ship JAN 15
D2012-105
Job Sheet 188034



Part No: D2012-105

Job Qty: 12 pcs

Part Name: Arm (31.06)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 1/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev: 02.04.03 Added inspect level 3 NG

Ship Via:

32.150

SIA1744

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
100	Small Fab - Brake NC	12 pcs	1/15/19		0.00	3.40	Small Fab - Brake - 1			<i>58</i>	
							Small Fab - Brake - 2			<i>9-89</i>	
							Small Fab - Brake - 3			<i>58</i>	
110	Small Fab - 2 - B4B	12 pcs	1/15/19		0.00	2.21	Small Fab - 1 - B4B			<i>58</i>	
							Small Fab - 2 - B4B			<i>9-89</i>	
							Small Fab - 3 - B4B				
							Small Fab - 4 - B4B				
							Small Fab - 5 - B4B				
							Small Fab - 6 - B4B				
							Small Fab - 7 - B4B				
120	QC 5	12 pcs	1/15/19		0.00	0.00	QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3				
							QC 5 - 38				
							QC 5 - 42				
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68			<i>DAS</i>	
							QC 5 - 9			<i>9-89</i>	
							QC 5 - 50				
							QC 5 - 30				
130	Powdercoat - 4 Black Sand -B4B	12 pcs	1/15/19		0.00	0.43	Powdercoat - 1 - B4B				
							Powdercoat - 2 - B4B				
							Powdercoat - 3 - B4B				
							Powdercoat - 4 - B4B				

BEBC 9-01-16

140 QC 3	12 pcs	1/15/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 38	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	
				QC 3 - 9	
150 Packaging 3-1 - Stock - B4B	12 pcs	1/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
160 QC 21 - SA	12 pcs	1/15/19	0.00 0.00	QC 21 - SA - 21	QAG 21 3.55 JAN 17 2019
				QC 21 - SA - 70	

Part Op 100 - (Bend/Assemble as per dwg) Punch to length as per Dwg D2012-105 & template D2012-105T1 and DT8716 Use
Descriptions: DT10255 TO CHECK PART
110 - (Small Fab) 1-Debur
120 - (QC5- Inspect part completeness to step on W/O) Use DT10255 TO CHECK PART
130 - (Black Sandtex(Ref.4.3.5.7) per QSI005 4.3) START TIME: 8:40 OVEN TEMPERATURE: 320°
FINISH TIME: 9:10 M138839
140 - (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location:)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	31.5048 ft (2.6254 ea)	100-Small Fab - Brake NC	5026902

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.035	32	132	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	31.900inches ± 0.030	31.930 31.870		
2	Arm	31.060Inches ± 0.030	31.090 31.030		
3	Arm	0.257Inches + 0.006 - 0.001	0.263 0.256		